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FA100

Aspirating smoke
detector

INSTALLATION AND
PROGRAMMING MANUAL



FA | 100

inim®

Warranty

Inim Electronics S.r.l. warrants that this product shall be free of defects in material and workmanship for a period of 24 months from the date of production.

In consideration of the fact that Inim Electronics does not install directly the products here indicated, and due to the possibility they may be used with other products not manufactured by Inim Electronics, Inim Electronics cannot guarantee the performance of the security installation. Seller obligation and liability under this warranty are expressly limited to repairing or replacing, at seller's option, any product not meeting its stated specifications. In no case can Inim Electronics be held responsible or liable by the buyer or any other person for any loss or damage, direct or indirect, consequential or incidental, including, without limitation, any damages for lost profits, stolen goods or claims by any other party caused by defective products or otherwise arising from the incorrect or otherwise improper installation or use of these products.

This warranty applies only to defects in parts and workmanship relating to normal use. It does not cover misuse or neglect, damage caused by fire, flood, wind, lightning, vandalism or wear and tear.

Inim Electronics shall, at its option, repair or replace any defective products. Improper use, that is, use for purposes other than those mentioned herein will void this warranty. For further details regarding this warranty contact the authorized dealer.

**Limited
Warranty**

Inim Electronics S.r.l. shall not be liable for any damage caused by improper use of this product.

The installation and use of the products indicated herein must be carried out by authorized persons only. Moreover, the installation procedure must be carried out in full respect of the instructions provided in this manual.

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Chapter 1 General information

1.1 Manufacturer's details

Manufacturer: Inim Electronics S.r.l.
Production plant: Centobuchi, via Dei Lavoratori 10
 63076 Montepandone (AP), Italy
Tel.: +39 0735 705007
Fax: +39 0735 734912
E-mail info@inim.it
Web: inim.it

The persons authorized by the manufacturer to repair or replace the parts of this system have authorization to work only on devices marketed under the brand Inim Electronics.

1.2 Detection classes

The EN 54-20 standard provides a classification of aspirating smoke detectors based on detection sensitivity.

The class of the detector must be chosen to suit the project requirements and the characteristics of the environments to be monitored.

Class A

Very high sensitivity detection systems that allow the detection of extremely diluted smoke in the air.

To be used in very clean environments where prompt detection is essential, such as, for example, "white rooms".

Class B

Detection systems with advanced sensitivity that allow early detection of smoke.

To be used in environments where there are valuable or particularly vulnerable or critical assets such as, for example, electronic devices, server rooms, etc.

Class C

Detection systems with normal sensitivity that allow smoke detection in a similar way to traditional point detectors.

To be used in environments that do not present any specific criticalities.

1.3 Access levels

FA100 provides the following access levels for the user:

Level		permissions
Public access	1	Visualization of the LED signals, LED signals test, visualization of the information provided on the initial display screen.
User	2	Access to the reading of diagnostic information, fault details, events log and programming version.
Installer	3	The same permissions as the user, plus the possibility to change some programming options: <ul style="list-style-type: none"> • Sensitivity • Sensitivity class (A, B, C) • Aspirator speed • Nominal flow rate • Fault thresholds By means of the FA/STUDIO programming software, change all the programming options.
Maintenance	4	Firmware upgrade

A PIN code can be assigned to each user. The characteristics of the PIN code depend on the access level.

1.4 Manuals

Instructions manual

Installation and programming manual (this manual)

Software and programming manual

The manuals which are not supplied with the apparatus can be ordered, making reference to their respective codes, or downloaded from inim.it.

The guide, supplied with the package content, provides all the instructions necessary for fast installation of the FA100.

The installation manual contains the technical specifications of all the system components and the instructions for their installation, including instructions with wiring diagrams for the various modules.

It also contains the instructions for system commissioning

It is the responsibility of the installer to follow all the manufacturer's instructions in order to ensure proper functioning of the system and, at the same time, to comply with all the warnings relating to the active and passive security of the installation.

The FA/STUDIO software and programming manual contains the description of the software and the instructions for its installation and use.

It also contains the instructions for the configuration and programming of the FA100 system, as well as the descriptions of all the parameters and options.

It is the responsibility of the person who programs the FA100 system to follow the instructions carefully and to ensure they have complete knowledge of the software in order to proceed swiftly and properly with the configuration and programming procedures.

1.5 About this manual

Manual code: DCMIINE0FA100

Revision: 140

1.6 Copyright

The information contained in this document is the sole property of Inim Electronics S.r.l.. Copying, reprinting or modification of this document, in part or as a whole, is not permitted without prior authorization in writing from Inim Electronics S.r.l.. All rights reserved.

1.7 Terminology

Panel, control panel, device

Refer to the main supervisory unit and any constituent parts of the security system device.

Left, Right, Behind, Above, Below

Refer to the directions as perceived by the operator when directly in front of the mounted device.

Qualified personnel

Persons whose training, expertise and knowledge of the products and laws regarding security systems, are able to create, in accordance with the requirements of the purchaser, the most suitable solution for the protected premises.

Select

Click on a specific item on the interface (drop-down menu, options box, graphic object, etc.).

Press

Click-on/push a video button/key on a keypad or screen.

1.7.1 Graphic conventions

Note

The notes contain important information relating to the text.

Attention!



The DANGER warnings indicate that total or partial disregard of the procedure could injure the operator or persons in the vicinity.

EN54

Such indications indicate that the information and instructions refer to European standards.

1.8**CE Mark**

These products comply with requirements stated by standards listed here below in compliance with Regulation (EU) No. 305/2011.

 2831		 0832	
INIM Electronics s.r.l. Via Dei Laboratori 10 - Fraz. Centobuchi 63076 Monteprandone (AP) - Italy			
24 2831-CPR-F4883		24 0832-UKCA-CPR-F1811	
EN54-20:2006 EN54-17:2005 FA100 Single (expandable to two) pipe aspirating smoke detector for fire detection and fire alarm systems installed in buildings Class: A, B and C			
Essential characteristics EN54-20		Performance	
Nominal activation conditions/sensitivity, response delay (response time) and performance under fire conditions		PASS	
Operating reliability		PASS	
Tolerance to supply voltage		PASS	
Durability of operating reliability:	Temperature resistance	PASS	
	Vibration resistance	PASS	
	Electrical stability	PASS	
	Humidity resistance	PASS	
	Corrosion resistance	PASS	
Essential characteristics EN54-17		Performance	
Performance under fire conditions		PASS	
Operating reliability		PASS	
Durability of operating reliability:	Temperature resistance	PASS	
	Vibration resistance	PASS	
	Electrical stability	PASS	
	Humidity resistance	PASS	
	Corrosion resistance	PASS	
Additional information according to EN 54-20			
For the information required by point 5.12, see document "Technical specification - FA100 Firmware" held by manufacturer			
Additional information according to EN 54-17			
For the information required by point 4.8, see data contained in this manual			

1.9**Directive 2014/53/EU**

Hereby, Inim Electronics S.r.l. declares that the FA100 and the following optional modules are in compliance with the essential requirements and other relevant provisions of Directive 2014/53/EU.

Following paragraph explains how to download the complete Declaration of Conformity.

This product may be used in all EU Countries.


1.10 Documents for the users

Declarations of Performance, Declarations of Conformity and Certificates concerning to Inim Electronics S.r.l. products may be downloaded free of charge from the web address inim.it, getting access to Extended Access and then selecting "Certifications" or requested to the e-mail address info@inim.it or requested by ordinary mail to the address shown in this document.

Manuals may be downloaded free of charge from the web address inim.it, getting access to the reserved area, after the login, and then to the section of each product.

1.11 Safeguard instructions

The following symbol shown on the product and/or on its packaging indicates to refer to this manual for further information on the electrical safety of the product.

 EN IEC 62368-1		
Terminal type	LOOP +/-	ES1, PS1
	PRIM +/-, AUX +/-	ES1, PS2
	+ 24	ES1, PS1
	I/O1, I/O2, I/O3, I/O4	ES1, PS1
	NC, C, NO (R1, R2, R3, R4, R5, R6)	ES1, PS2
	USB	ES1, PS1

Chapter 2 Description of FA100



FA100 is an aspirating smoke detector equipped with two removable and independent sampling chambers.

The device is equipped with an aspirator, common to both detector modules, which draws the air from the rooms monitored through two distinct piping networks.

The product is supplied with only one detection module; a second one can be purchased separately.

Each of the detector modules can be configured independently in class A, B or C (see "*Detection classes*") and can support a maximum number of sampling holes equal to 8, 18 and 51 respectively.

The detector modules are based on a dual light technology that uses two distinct light sources (infrared and blue) capable of evaluating the dimensions of the aspirated particulate and of providing a prompt response in outbreaks of fire as well as a high rejection of false alarms caused by dust or mists.

Each of the detector modules is capable of measuring the flow rate of the aspirated air and of signalling a fault if this deviates from the value set when activating the system (clogged sampling holes or breaks in the sampling duct).

FA100 can be connected to Inim Electronics addressable fire control panels by connecting it directly to the loop (the power supply voltage must be supplied separately) thus transferring all the signals and controls to the control panel, or it can be connected to any conventional control panel thanks to its relay outputs and I/O terminals.

Main features

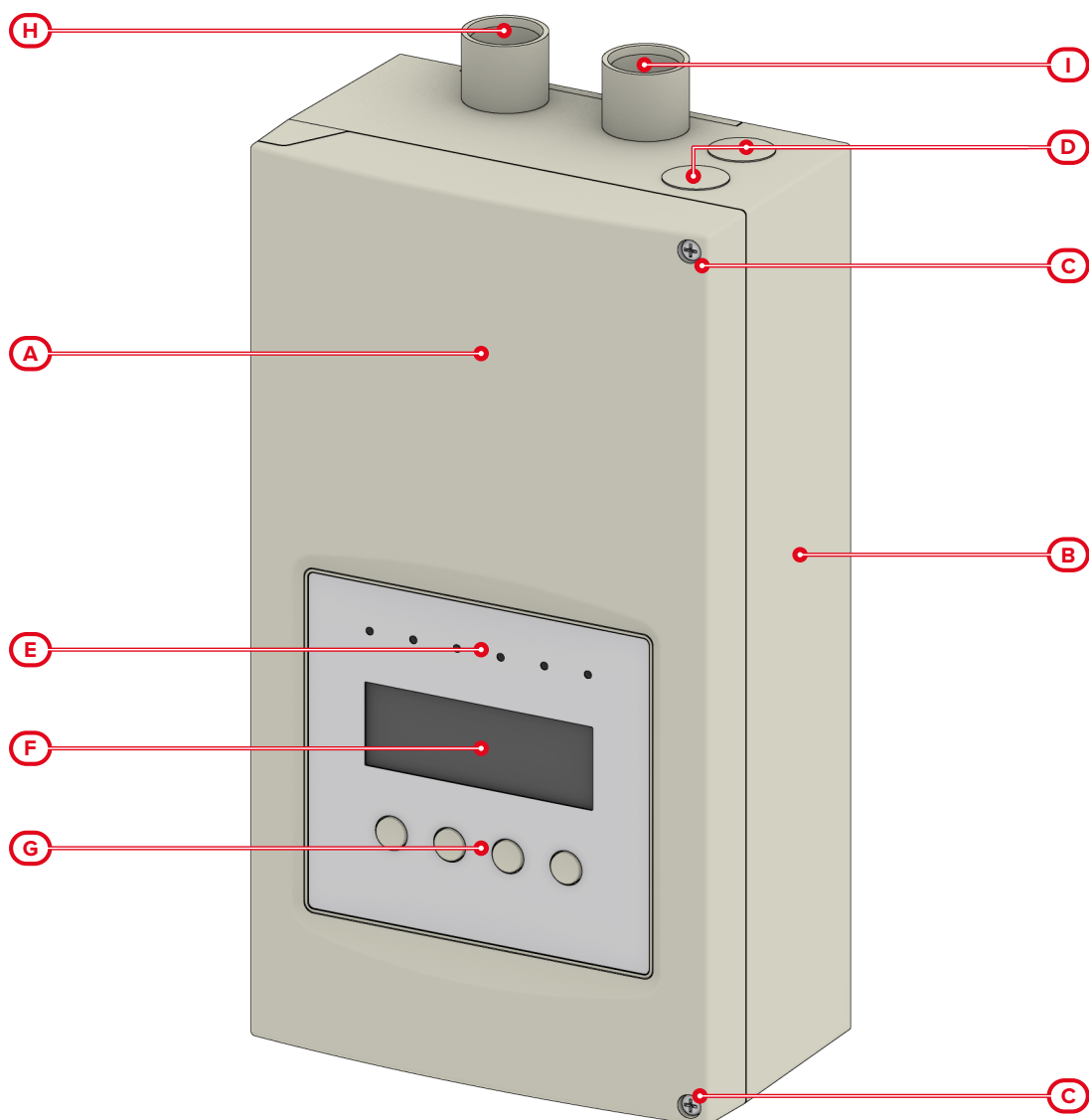
- 2 detector modules with independent smoke and flow detectors
- optical smoke detection with dual light technology: infrared and blue
- Classification A, B and C in accordance with EN 54-20
- programmable sensitivity from 235 to 20000 · 10⁻⁵ dB/m
- one detection module supplied and one optional
- single aspiration fan
- 6 dual switching relays, free contacts (not certified in accordance with EN 54-18)
- 4 programmable inputs / open collector outputs (not certified in accordance with EN 54-18)
- FA100-WIFI optional Wi-Fi module (not included in third-party certification), for communication with a PC (programming and diagnostics) and with the Inim Cloud Fire service
- FA100-LAN optional Ethernet module (not included in third-party certification), for communication with a PC (programming and diagnostics) and with the Inim Cloud Fire service
- LCD graphic display

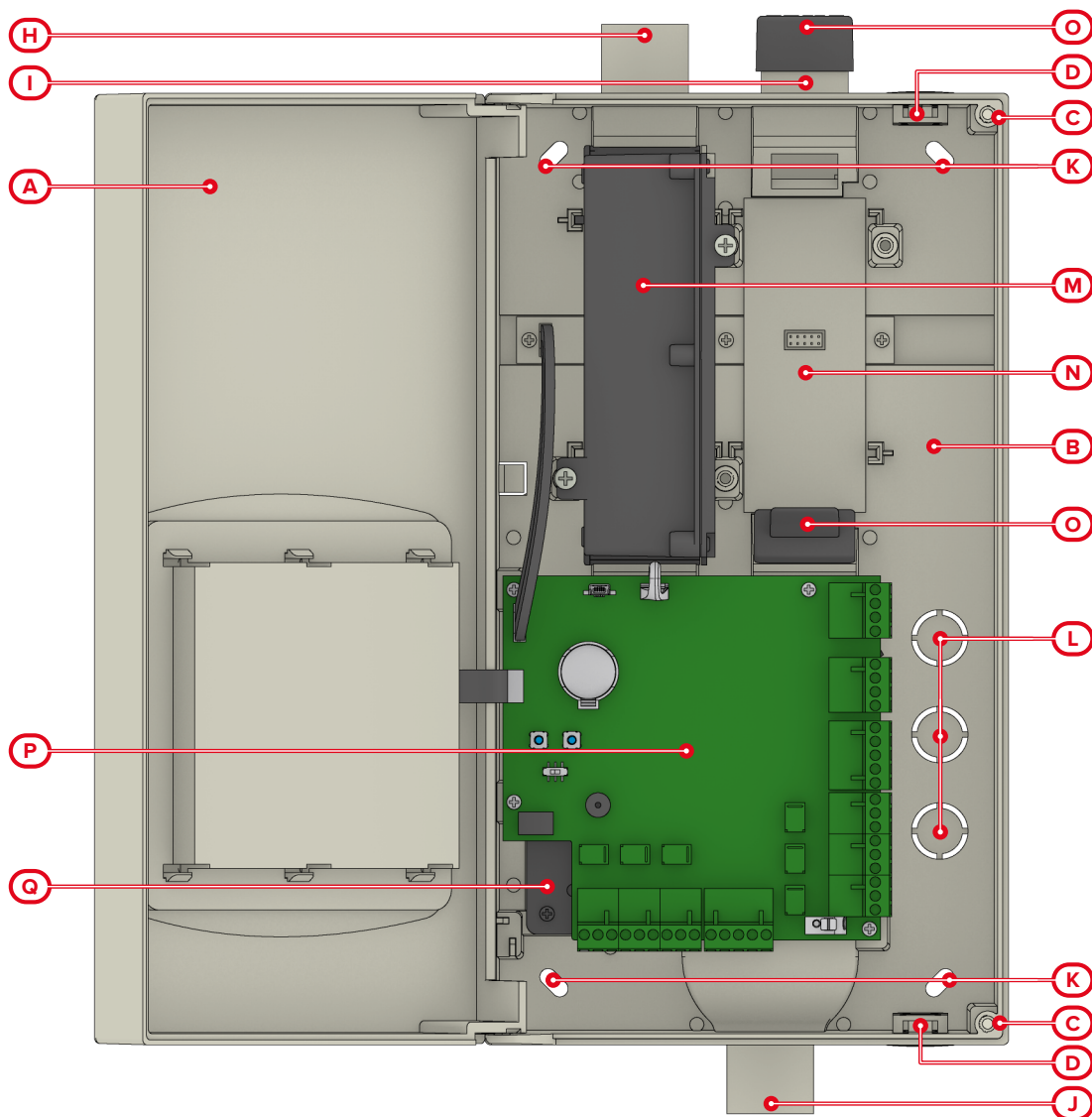
Functions

- Connection to the loop of an addressable analogue switch of the Inim Electronics
- Connection to a conventional control panel (via a fault relay, an alarm relay, a programmable input and suitable balancing resistors)
- Levels of detection for warning and smoke alarm programmable and independent for each aspiration pipe

- Automatic rearm: if enabled, the warning and alarm status are reset when the smoke level drops below the programmed thresholds
- Non-volatile memory for the recording of the trend of the smoke level, air flow and air temperature for each individual aspiration pipe
- Memory storage capacity for at least two months of detection data with 1-minute sampling
- Management of summer/winter time

2.1 Description of parts





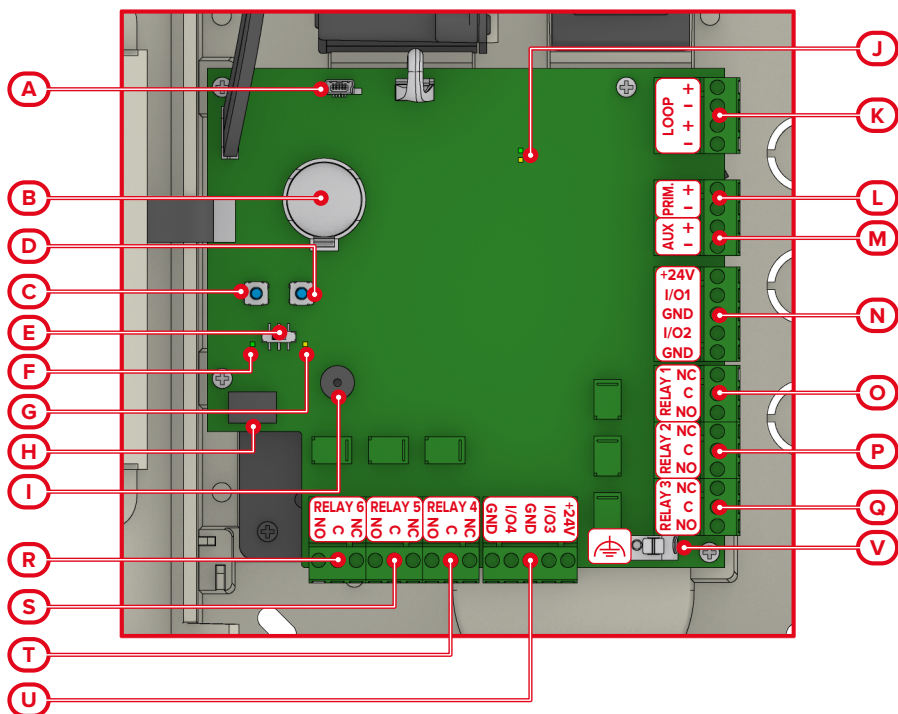
[A]	Cover
[B]	Back
[C]	Cover screws
[D]	Cable entry
[E]	Signalling LEDs
[F]	LCD display
[G]	Multifunction buttons
[H]	Aspiration pipe 1 attachment fitting
[I]	Aspiration pipe 2 attachment fitting
[J]	Exhaust pipe attachment fitting
[K]	Mounting screw location
[L]	Pre-cut holes for cable entry
[M]	FAD100, Detector 1 module (supplied)
[N]	Compartment for detector module 2 (optional)
[O]	Removable caps
[P]	Mother board
[Q]	Aspirator

Inside the package

FA100 comes with:

- USB cable for programming purposes
- 2 100Ohm resistors
- 4 3k90hm resistors
- 4 1kOhm resistors
- installation guide

2.1.1 Description of the PCB



[A]	mini-USB connector	[K]	Loop terminals
[B]	CR2032 battery	[L]	Primary power-supply terminals
[C]	Button to reset default settings (factory settings)	[M]	Ancillary power-supply terminals
[D]	Restart button	[N]	I/O1, I/O2 terminals
[E]	RUN/SERVICE switch	[O]	Relay terminals 1
[F]	RUN LED	[P]	Relay terminals 2
[G]	SERVICE LED	[Q]	Relay terminals 3
[H]	Optional Wi-Fi or Ethernet board connector	[R]	Relay terminals 6
[I]	Buzzer	[S]	Relay terminals 5
[J]	Loop activity LED	[T]	Relay terminals 4
		[U]	I/O3, I/O4 terminals
		[V]	Functional earth terminal

2.2 Technical specifications of FA100

Aspiration pipes	
Number of pipes	2 aspiration pipes 1 exhaust pipe
Pipe diameter	internal 21 mm
	external 25 mm
Maximum number of sampling holes for each pipe	Class A 8 sampling holes
	Class B 18 sampling holes
	Class C 51 sampling holes
Maximum overall length of the pipes	160 m
Maximum distance of a sampling hole from the detector	100 m
Exhaust pipe length	recommended 0.5m
	maximum 10m
	nominal 24 V _~
Primary/Ancillary power-supply	range from 20 to 30 V _~
	from external power-supply
Maximum current draw	400mA @ 24V
Aspiration fan speed	1500 to 4750 RPM (250 RPM resolution)
Maximum output current	I/O terminals 150mA @ 30V _~
	relay 2A @ 30V _~ , 30V _~
Battery for date/time	CR2032

Display	Graphic LCD 192 x 64 pixel, backlit	
Information relative to the isolator		
V_{IN} (loop)	nominal	24 V \pm
	minimum	19 V \pm
	maximum	30 V \pm
V_{SO}	minimum	9.5 V \pm
	maximum	13 V \pm
V_{SC}	minimum	3 V \pm
	maximum	9 V \pm
I_C	maximum	600 mA
I_L	maximum	15 mA
I_S	maximum	600 mA
Z_C	maximum	0.5 Ω
Detector sensitivity	Class A	from 235 to 2500 · 10 ⁻⁵ dB/m
	Class B	from 235 to 6000 · 10 ⁻⁵ dB/m
	Class C	from 235 to 20000 · 10 ⁻⁵ dB/m
Box material	ABS	
Dimensions (W x H x D)	190 x 395 x 117 mm	
Weight	1.95 Kg	
Operating environmental conditions		
Temperature	from -10°C to +55°C	
Relative humidity	≤93%, without condensation	

2.3 Connection terminals

Loop terminals

FA100 has terminals for two-way connection to the addressable loop with Inim Electronics control panels (*Description of the PCB, [K]*): signalling of warning, alarm, faults, diagnostics and programming of detector sensitivity, nominal flow rate, high/low flow fault thresholds, aspirator speed.

The device must occupy one address on the loop for each available detector module.

PRIM terminals

Terminals for the primary power connection (*Description of the PCB, [L]*).

AUX terminals

"AUX" is an input for the attainment of a redundant power supply in the event of primary power-supply failure (*Description of the PCB, [M]*).

I/O terminals

The "I/O 1, 2, 3 and 4" terminals are two-way and programmable (*Description of the PCB, [N], [U]*).

When the terminals are configured as open-collector outputs, they can be used to signal warning or alarm status, such as in cases where FA100 is mounted in a hidden position (e.g. in a false ceiling).

These open collector type outputs can be monitored.

When the terminals are configured as inputs they can activate functions such as resetting the device, excluding a single detector or placing the entire device in service mode, muting the buzzer, monitoring the relays (to be used, for example, for connection of relay outputs to conventional control panels).

The terminal blocks also provide the "+24V" terminal which supplies a supply voltage limited to 400mA.

RELAY terminals

FA100 has 6 dual-switching relay-type terminals, potential free contacts (*Description of the PCB, [O], [T]*).

The activation of the relays and open-collector outputs can be programmed to respond to the events of:

- smoke warning level exceeded for single aspiration pipe
- smoke alarm level exceeded for single aspiration pipe
- Customized smoke alarm threshold exceeded for single aspiration pipe
- detector module faults:
 - detector module not present
 - no communication
 - optic fault
 - contamination
 - high flow fault (e.g. breakage)

- low flow fault (e.g. blockage)
- flow meter fault
- bypassed detector module
- common faults:
 - programming data corruption fault
 - firmware upgrade error
 - main power-supply fault
 - auxiliary power-supply fault
 - blower fault
 - communication fault on loop
 - loop isolator open
 - I/O supervision fault
 - service mode
- temperature threshold exceeded for single aspiration pipe
- activation of remote control panel output (on loop)
- date / time change
- user PIN entered
- invalid user PIN
- status change of a programmable input

Default programming involves the following activation of these terminals:

- "RELAY 1", detector module 1 fault
- "RELAY 2", detector module 1 smoke alarm level exceeded
- "RELAY 3", detector module 1 smoke warning level exceeded
- "RELAY 4", detector module 2 fault
- "RELAY 5", detector module 2 smoke alarm level exceeded
- "RELAY 6", detector module 2 smoke warning level exceeded

Functional earth terminal of the device (*Description of the PCB, [V]*).



Ground terminal




2.4

Buttons

FA100 has 4 buttons for consultation and programming.

The functions of these buttons may vary, depending on the section that is active on the display or on for how long the button is pressed.

Button	function	PIN entry	long pressing
	Exit the sub-menus. Cancel the data entry	Enter the digit "0"	Pressing and holding (for over 1 s), forces return to the main menu Esc
	Menu navigation upwards	Enter the digit "1"	-

Button	function	PIN entry	long pressing
	Menu navigation downwards	Enter the digit "2"	-
	Access sub-menus. Confirm entered data.	Enter the digit "3"	Pressing and holding (for over 1 s), forces all the LEDs on 

The motherboard provides two buttons for resetting the device:

- **RESET**, forces the restart of the device.
- **FACTORY**, pressing for more than 5 seconds forces restoral of the programming options.

2.5 Service mode, disablement and bypass status

The FA100 device can be placed in service mode and individual detector modules can be bypassed (isolated) or disabled.

The various possibilities can be activated by the user in various ways and are described in the table in order of priority:

Status	priority	Activation mode	after a reboot
Disablement detector 1 and/or detector 2 module.	high	By activating the option: Settings > Detectors > Class > Detector disabled	unchanged status
		via RUN / SERVICE switch	unchanged status
FA100 service	intermediate	via programming menu	status cancelled
		via programmed input	unchanged status
		via programming menu	status cancelled
Bypass detector 1 and/or detector 2 module	low	via programming menu	status cancelled
		via programmed input	unchanged status

Status	effects				
	smoke detection, events log, measurements history	aspirator	events which activate outputs	Faults signalling	signalling on loop
Disablement detector 1 and/or detector 2 module	disabled	deactivated if both detectors are disabled	disabled all those relating to the detectors involved	disabled all advanced signals relating to the detectors involved	the addressed detector does not respond to queries from the control panel
FA100 service	enabled	depending on programming	disabled all except the "service mode" fault	disabled all except "general fault"	disabled all except "service mode"
Bypass detector 1 and/or detector 2 module	enabled	active	disabled all those relating to the detectors involved except for the "bypassed detector" fault	disabled all signalling relating to the detectors involved except for "pipe 1/2 fault"	disabled all signalling relating to the detectors involved except the "bypassed detector"

Notes

The service status and bypassed status of the detectors are not affected by resetting the device or the individual detectors.

If the events that activate the outputs are disabled, the conditions imposed by the generic inputs "I/O 1...4" remain active.







Chapter 3 Feedback signals provided by FA100

3.1 LED signalling

FA100 provides signals via the LEDs on the user interface, located above the LCD display on the lid (*Description of parts, [E]*), referring to the entire system or to the single aspirator and detection line (\mathcal{N}_1 and \mathcal{N}_2).

Further information is provided by the LEDs that motherboard is equipped with (*Description of the PCB, [J]*).

Frontal LEDs



LEDs		signalling	
icon	colour	ON solid	blinking
	green	The device is functioning.	-
	yellow	The primary power supply or the auxiliary power supply (if enabled by programming) are lower than the minimum nominal value.	-
	yellow	The LED signals faults relating to the entire device: <ul style="list-style-type: none"> Blower fault (the blower has stopped or does not rotate at the set speed) Communication fault on the addressable control panel loop Programming data corruption Device in service mode 	-
	green	Indicates that the detector module to which the icon refers is enabled and operating properly.	-
	yellow	Indicates a fault with the relevant detector module or related pipe: <ul style="list-style-type: none"> Module fault (smoke detection error, flow measurement error, module not present or communication loss, etc.) Aspiration flow fault: high flow (pipe breakage) or low flow (obstruction) Detector bypass 	-
	red	Indicates that the level of smoke detected by the module to which the icon refers exceeds the alarm threshold.	Indicates that the smoke level detected by the smoke module exceeds the warning threshold.

LEDs on the motherboard

LEDs		signalling	
label	colour	ON solid	blinking
RUN	green	The RUN/SERVICE switch is in the "RUN" position: the device is operating.	-
SERVICE	yellow	The RUN/SERVICE switch is in the "SERVICE" position: the device is in maintenance mode.	-
LOOP	yellow	If the "Automatic LED management" option is enabled on the control panel and one of the following faults is present: <ul style="list-style-type: none"> Motherboard communication fault Isolator open. Sampling chamber fault Remote output monitoring fault 	-
LOOP	green	The fire control panel switches on the LED	Fast blinking (700 ms) with insufficient loop voltage (below 12.5V) Single blinking on each query received from the control panel

3.2 Buzzer signalling

The buzzer on the motherboard provides the following signals:

Signalling	cadence and tone	activation	deactivation
bop	200ms, 500Hz	Operation on user interface rejected.	-
beep	50ms, 3kHz	Operation confirmed on user interface.	-
alarm	2kHz	The smoke alarm threshold has been exceeded and detected.	Button pressed Device reset
early-warning	On 200ms / Off 200ms, 2kHz	The smoke early-warning threshold has been exceeded and detected.	Activation of an input with the mute buzzer function Resetting of the smoke level (if the automatic reset option is active)
fault	On 1s / Off 1s, 2kHz	A fault has been detected (<i>activation of</i>  <i>and</i>  <i>LEDs</i>).	Button pressed Device reset Resetting of all faults.

Note

The alarm signal has maximum priority.
The early-warning signal has priority over the fault signal.

The audible signalling of an alarm or fault by the buzzer are enabled via the "Audio signal on alert/fault" option, disabled at default.

The audible signals for confirmation or refusal of an operation ("beep" and "bop") are enabled by the "Buttons tone" option, enabled by default.

The options are programmable via the local menu.

Chapter 4 LCD display

The display of the FA100 is equipped with is a graphic LCD, backlit, with a resolution of 192 x 64 pixels.

It provides direct access to the measurements of the detectors supplied and to programming via the buttons positioned underneath.

4.1 Main screen

The main screen of the display is shown during normal operation, with no signals in progress or without the entry of the PIN code by a user or installer.

[A]	Status of detector 1	
[B]	Status of detector 2 (if present)	
[C]	General information	
[D]	PIN code entered	

Detector status

The main screen continuously shows the values measured by the detector:

- **Smoke, bar with levels**, shows the level of the quantity of smoke detected with respect to the thresholds set by programming:
 - Early warning threshold
 - Alarm threshold
 - "Custom" threshold
- **Smoke %**, i.e. the percentage of smoke detected, in dB/m, compared to that set for the alarm threshold.
The device goes into alarm status when the smoke level remains above 100% for the programmable delay time.
- **Flow, bar with levels**, shows the level of the aspirated air flow with respect to the thresholds set by programming:
 - Minimum flow threshold
 - Maximum flow threshold
- **Flow %**, i.e. the percentage of measured flow detected, in l/min, with respect to a nominal value set during programming
- Product name and brand
- Date and time
- Aspiration fan speed, in RPM (fan revolutions per minute)

General information

4.2 Warning screens


In the event of signalling such as a smoke alarm or ongoing fault signalling, the main screen of the display will be replaced by warning screens.

These screens will show the data relating to any ongoing signalling.

In the event of several simultaneous signals, the smoke detection signals take precedence over all other ongoing signals, in the following order:

1. alarm
2. early-warning
3. custom

If there is no signalling relating to smoke detection, any faults that may be present will be displayed in rotation:

[A]	Signalling	
[B]	Detector reading in progress	
[C]	PIN code entered	

Chapter 5 Access to user / installer menu

In order to access their menus, the installer must first have their codes validated.

To do this, the respective PIN must be entered using the buttons located under the display.



The features of the PIN code depend on the access level of the user ("*Access levels*"):

Level		access mode
Public access	1	None
User	2	User PIN, 6 digits from "0" to "3") default "000000"
Installer	3	Installer PIN, 6 digits (from "0" to "3") default "111111"
Maintenance	4	Software update

The first digit of the PIN identifies the type ("0" for the user and "1" for the installer).

When changing the PIN, this digit cannot be changed. By accessing the "Change my PIN" menu option, the user can only change the 5 digits after the first.

The menu provides the following sections:

- **Language**, section where it is possible select the language used by display
- **Faults**, navigable section containing a list of current faults
- **Settings**, section for changing the system settings and its parts.
This section is available only for the installer.
- **Loop**, section for the visualization/changing of the logic address associated with the device when connected to the addressable loop of a Inim Electronics control panel.
This section is available only for the installer.
- **Service**, section with the list of operations to be activated for the implementation of any maintenance procedures.
This section is available only for the installer.
- **Date/time**, section where it is possible to set the date and time used by FA100
- **Change my PIN**, section where it is possible to set the PIN
- **Events log**, section with the navigable list of events recorded in the memory
- **Info**, section for viewing the diagnostic data of the device

5.1 Settings

The settings of FA100 and parts of the system can be accessed and changed via the following path:

Installer PIN code, Main menu, Settings

This section provides access to:

- **Detectors**, section where you can select and change the settings of each of the available detectors, after selecting:
 - **Class**, detector classification (A, B or C according to EN 54-20)
 - **Sensitivity**, represents the alarm threshold of the smoke detector.
This can be calculated by means of the FA/STUDIO software based on the piping layout (pipe length, number and size of sampling holes, aspirator speed, etc.), or it can be determined using the pre-calculated tables (refer to the appropriate manual), or by using the specific section available in the Inim Fire app.

EN54-20

This setting affects compliance with EN 54-20.

- **Flow thresholds**, minimum (low flow) and maximum (high flow) fault thresholds expressed as a percentage.
For example, a minimum threshold of -15% means that the device will report a low flow fault when the measured air flow is reduced by 15% of the nominal flow rate.

EN54-20

The increase of the maximum threshold and the reduction of the minimum threshold compared to the default values (+15% and -15% respectively) involve the invalidation of the compliance with the EN 54-20 standard.

- **Nominal flow rate**, value of the nominal intake air flow in l/min.
This can be calculated by means of the FA/STUDIO software based on the piping layout and the corresponding positioning of the sampling holes, or it can be determined using the pre-calculated tables (refer to the appropriate manual, or by using the specific section available in the Inim Fire app).

EN54-20

This setting affects compliance with EN 54-20.

- **Save**, to exit the current section saving the changes made
- **Auto**, function which, if activated, initiates an automatic calibration of the flow measurement and resets the nominal flow rate.
This operation must be carried out during the first installation and after each scheduled maintenance session.
- **Blower speed**, where the speed of the aspirator fan is to be set:
 - **Current RPM**, current speed value (expressed in revolutions per minute)
 - **Setpoint RPM**, speed setting value (expressed in revolutions per minute).
This can be calculated by means of the FA/STUDIO software based on the piping layout and the corresponding positioning of the sampling holes, or it can be determined using the pre-calculated tables (refer to the appropriate manual, or by using the specific section available in the Inim Fire app).

EN54-20

This setting affects compliance with EN 54-20.

- **Save**, to exit the current section saving the changes made
- **Auto**, function which, if activated, starts the search for an aspirator speed such that the flow of aspirated air is as close as possible to the nominal one.
This operation can be carried out if necessary during the first installation phase and after a scheduled maintenance session.
- **Options**, section for the setting of the following options:
 - **Automatic alarm restore**, if activated, this option allows the reset of the status of warning/alarm (LED signals, LCD display, relays/outputs status) when the measured smoke level drops below the thresholds.
If this option is not activated, reset of alarm/warning can be done manually via the menu **Service**, **Rearm**.

EN54-20

For compliance with EN 54-20, this option must not be activated.

- **Loop**, option that enables/disables the connection of the device to the addressable Inim Electronics loop.
- **WiFi**, option that enables/disables device communication through a Wi-Fi network.
Wi-Fi communication is subject to the insertion of the optional FA100-WIFI board in the appropriate connector (*Description of the PCB, [H]*).
- **Ethernet**, option that enables/disables device communication through an Ethernet network.
Ethernet communication is subject to the insertion of the optional FA100-LAN board in the appropriate connector (*Description of the PCB, [H]*).
- **Cloud**, option that enables/disables the communication with the Inim Cloud Fire service. To enable this option, the Wi-Fi or Ethernet connection must be activated.
- **Buttons tone**, for the reproduction of a "beep" following the pressing of each key
- **Audio signal on Alert/Fault**, if activated, following the signalling of a smoke alarm or an ongoing fault, FA100 reproduces a sound (see "*Buzzer signalling*")
- **Save**, to exit the current section saving the changes made

5.2 Service

The main menu of the installer has an option with functions that can be used during the system maintenance phase:

Installer PIN code, Main menu, Service

This section allows access to the following functions:

- **Service mode**, this option activates maintenance status ("FA100 service", "*Service mode, disablement and bypass status*")
- **Bypass detector**, this option allows the bypassing of detection modules ("Bypass detector 1 and/or detector 2 module", "*Service mode, disablement and bypass status*")
- **Apply**, to exit this section and save the changes made
- **Rearm**, to start the total rearming of the device with consequent resetting of any alarm or warning conditions

5.3 View

Via the main menu it is also possible to visualize the status of different parts of FA100:

Installer PIN code, Main menu, Info

This section provides access to:

- **Detectors**, section where it is possible to view, after selection, the current values of each of the available detectors:
 - **Obscuration level**, percentage of smoke detected with respect to the alarm threshold
 - **Reliability rate**, a value that indicates the presence of particles with a diameter of less than 1 μm in the aspirated particulate.
These particles characterize a fire and allow this situation to be discriminated against false alarms due to misleading phenomena (e.g. dust).
The value ranges from 0 to 200; the maximum value indicates the minimum probability of a false alarm.
 - **Contamination level**, level of contamination of the detector module from dust, particles, etc.
 - **Airflow rate**, aspirated, in l/min
 - **Temperature**
- **WiFi**, section for WiFi connection diagnostics:

- **Mode**, selection of the operating mode of the “Transceiver station” or “Access point” (see “Connection”)
- **IP address**, IP address associated with FA100
- **Gateway**, IP address of the gateway.
- **Network mask**
- **MAC address**
- **Connection**, when the selected operating mode is “Transceiver station”, the status of the connection to the Wi-Fi network will be displayed; when the selected operating mode is “Access point”, the list of network devices connected to FA100 will be displayed
- **Ethernet**, section for Ethernet connection diagnostics:
 - **IP address**, IP address associated with FA100
 - **Gateway**, IP address of the gateway.
 - **Network mask**
 - **MAC address**
- **Cloud**, section for diagnostics of the connection to the Inim Cloud Fire service and for viewing the OTP code.
 Selecting the **OTP Code** option allows both the user and the installer to associate the FA100 device with their account by entering the displayed code or scanning the QR code via the Inim Fire app.

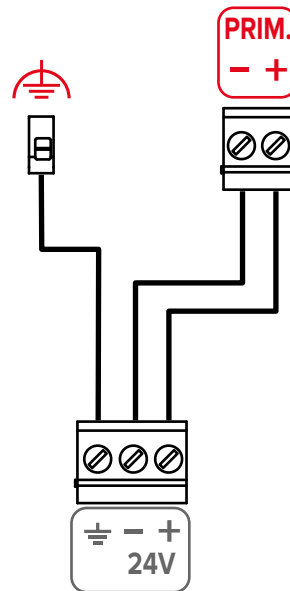
The screenshot shows a light blue interface with the text 'INFO / CLOUD' at the top. Below it, it says 'Use the app to scan the QR code or digit:' followed by a QR code and the numeric code '0123012301230123'.
- **I/O**, section where you can view the characteristics of the 4 I/O terminals with which the FA100 motherboard is equipped. For each terminal it is possible to read, after selecting it:
 - **Description**, customizable label used to identify the terminal
 - **Direction**, whether input or output
 - **Polarity**, normally open / normally closed
 - **Reference**, input referred to negative (ground) and to positive (+24V)
 - **Status**, visualization of the terminal status (active, reset/stand-by, interconnection fault)
- **Relay**, section where it is possible to view the characteristics of the 6 Relay terminals with which the FA100 motherboard is equipped. For each terminal, after its selection, it is possible to read:
 - **Description**, customizable label used to identify the terminal
 - **Status**, visualize the terminal status (active, reset/stand-by)
- **Power supply**, section where you can view the current voltage of both the primary power supply, supplied via the “PRIM” terminals, and the auxiliary power supply, supplied via the “AUX” terminals.
- **Firmware version**, section where it is possible to consult the firmware revision installed on the FA100 motherboard, loop interface and detectors in use.
 In this section it is also possible to view the version of the programming data (it is increased with each programming change).
- **Serial numbers**, section where it is possible to consult the serial number of the FA100 motherboard, loop interface and the detectors in use.
 This section also displays the label assigned to the FA100 device via the software.

Chapter 6 Connections

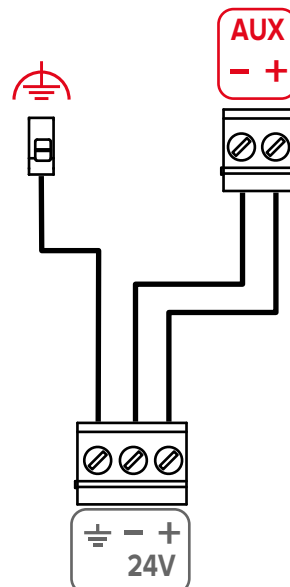
The connections described below must be made with a shielded bipolar cable. Unless otherwise indicated, the shield should not be connected.

6.1 Power supply

The power-supply of FA100 is possible through the "PRIM" terminals (*Description of the PCB, [L]*).



However, it is possible to apply a connection to obtain a redundant power supply, if the primary power supply fails, through the "AUX" terminals (*Description of the PCB, [M]*).



EN54-4

It is necessary to use a power supply that complies with the EN 54-4 standard.

6.2 Programmable inputs

When the "I/O 1 .. 4" terminals are programmed as inputs they can be used to activate device functions.

The input programming options are available via FA/STUDIO software.

Following are some examples of wiring diagrams for inputs based on the "Monitoring" and "Reference" programming options:

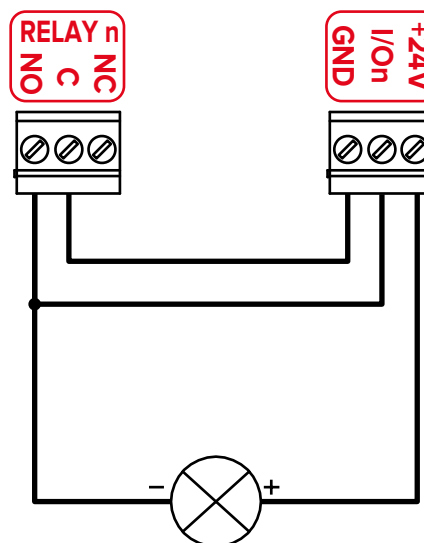
Monitoring	"Reference" option	
	positive	negative
disabled		
enabled		

The inputs have pre-established thresholds for switching between one status and another (for example for the transition from stand-by to activated status). The FA/STUDIO software permits changes to these thresholds.

Relay monitoring

An input can have the function of monitoring the status of a relay to which a +24V load is connected.

The reference wiring diagram is as follows:



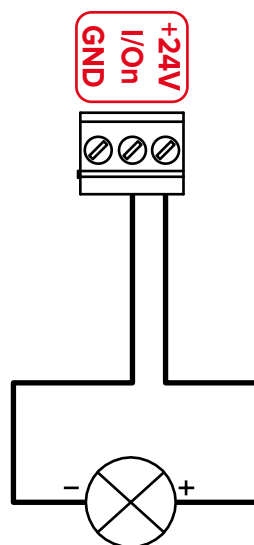
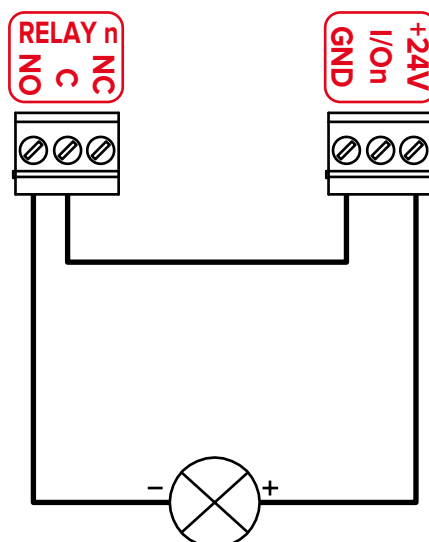
The fault detection threshold is not programmable

6.3 Programmable outputs

FA100 is equipped with the following outputs:

- the relay outputs "RELAY 1 .. 6", potential free switching contacts
- the "I/O 1 .. 4" terminals, when programmed as open-collector outputs

Reference wiring diagrams for relays and I/O outputs are shown below:



The characteristics of the outputs are fully programmable and these options are available via FA/STUDIO software.

The activation of the outputs occurs in correspondence with the programmed events; however, activation can be conditioned by the status of one or more "I/O 1..4" inputs (AND or OR logic).

6.4 Connection to a fire-control panel

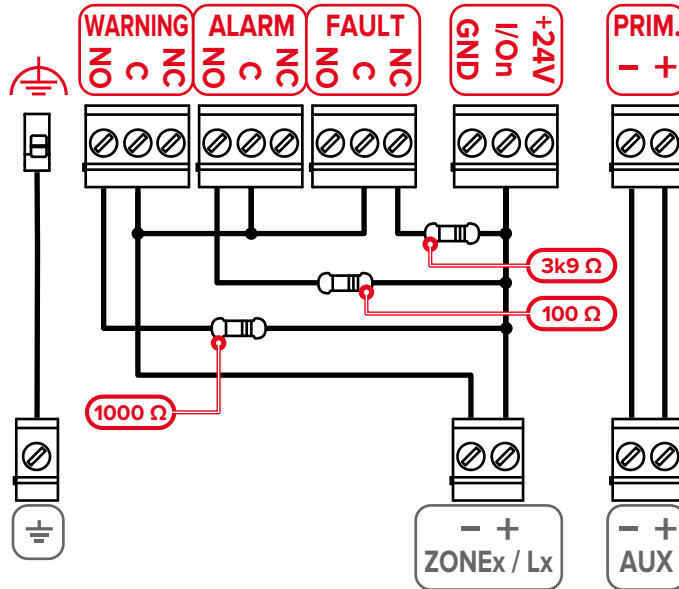
Conventional connection

To connect FA100 with a conventional fire control panel it is necessary to use a group of relay outputs connected to a control panel zone and an input for monitoring.

During programming it is necessary to characterize these outputs according to the signal to be reported:

- a relay activated by a smoke alarm event
- a relay activated by a fault event
- a relay activated by an early-warning smoke-event
- an input with "conventional zone monitoring" function

Below is a typical connection to a conventional fire panel from Inim Electronics (SmartLine or Previdia Micro) for the reporting of fault, warning and alarm signalling:

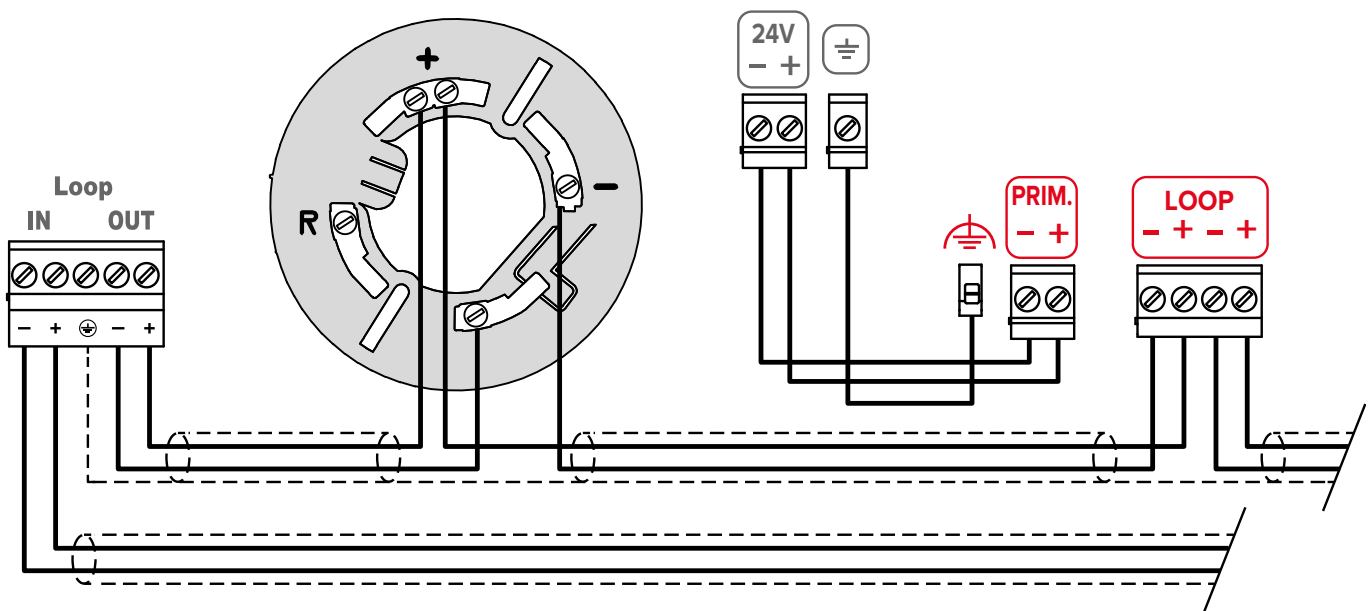


For the correct functioning of the connection with the conventional control panel, FA100 must be programmed via the FA/STUDIO software in the following way:

- the threshold of the input of the FA100 used for supervision must be set to 3 V
- the relays used must be associated with warning, alarm or custom events

Analog connection

To connect FA100 to a Inim Electronics analogue fire detection control panel, it is necessary to use the "Loop" terminals and then to address the FAD100 detector modules in use. The control panel will see such modules as smoke detectors on the loop.



The cable shield should be connected only to the control panel earth terminal, as shown in the figure.

Chapter 7 FA/STUDIO software



The FA/STUDIO software allows the design of an aspirating smoke detection system, the programming of the FA100 devices and the related diagnostic functions.

The software manages a database relating to aspirating smoke detection systems: layout of the pipes (number of branches, length of branches, etc.), position and diameter of the sampling holes, floor plans of rooms, list of materials, programming data of FA100 devices.

In the database, the data of an installation are collected in a logical grouping named a "solution". Within a solution, the different floor plans of the environment to be protected can be arranged on several floors and each of which can house different FA100 devices connected to the relative pipes.

On the main screen of the software it is possible to add all the FA100 devices necessary for the system and from here it is possible to move on to the different sections:



- **Designer**, a 3D CAD environment through which it is possible to:
 - import a plan of the room in .DWG or .DXF format.
 - draw the aspirator pipe, position the sampling holes and all the elements of the system (fittings, dust filters, condensate traps, etc.).
 - Carry out the fluid dynamics calculation to determine compliance of the system with sensitivity classes A, B or C.
The software can also automatically balance the system, i.e. find the most suitable aspiration speed and the size of each sampling hole in such a way that they aspirate in the same amount of air (and therefore have the same detection sensitivity).
Based on the number of sampling holes and the fluid dynamics calculation, the software also determines the sensitivity to be programmed on the device.



- **Programming**, allows you to define the programming parameters and transfer them to the FA100 device through a USB, Wi-Fi or LAN connection. The programming parameters are grouped into several sub-sections:
 - **Main**, aspirator speed, enable addressable loop connection, enable Wi-Fi or LAN interface, change PIN, etc.
 - **Detectors**, class, sensitivity, alarm (smoke detection) and fault (high/low flow) thresholds.
 - **I/O**, parameters related to the input/output terminals and the relays (associated functionality, polarity, direction, reference, programmable thresholds, etc.)



- **Diagnostics**, through a USB, Wi-Fi or LAN connection, allows you to read from the FA100 device a series of useful data for checking the operating status and for diagnosing any problems. The data is grouped into the following sub-sections:
 - **Motherboard status**, allows visualization of the presence of faults, the status of activation/fault of the input output terminals and relays and the measurements of the aspiration speed and supply voltages.
 - **Real-time data**, graph over time of the data measured in real time by the detector modules (smoke level, contamination, flow rate and air temperature).
 - **Data history** (data logger), graph over time of the data stored by the detector modules in a non-volatile memory of the device (smoke level, contamination, flow rate and air temperature). The data is related to the recorded alarm/fault events.
 - **Events log**, reading of fault/alarm events stored in the non-volatile memory of the device.

Contact Inim Electronics S.r.l. to participate in training courses that include the use of the FA/STUDIO software.

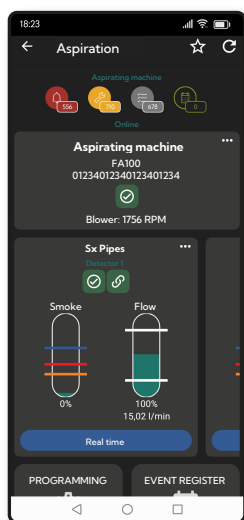
On the [Website of Inim Electronics](#) tutorials are available relating to the use of the software.

Chapter 7 Inim Fire Application



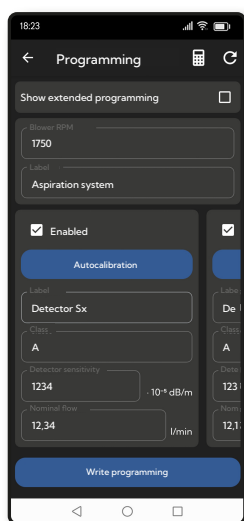
The Inim Fire app provides a dedicated environment for the FA100 loop-connectable aspirating smoke detection system, allowing its management within the Inim Cloud Fire ecosystem. System control is not limited to physical presence on site. Remote operation is supported with continuous supervision, as well as the adjustment of operating parameters and precise monitoring of device performance through detailed, real-time graphs.

FA100 is handled as an autonomous device within the app, rather than being accessible only through the control panel. Enrollment is carried out via QR code, providing access to a dedicated aspirating system environment.



The page dedicated to an FA100 system provides an overview of its status, including the device name and identifier, connection status, and main operating parameters. From the system status section, it is possible to access detailed operational panels that list electrical information and direct commands for the device.

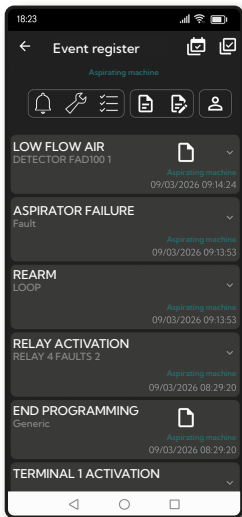
A detailed real-time view is available for each FAD100 detector. The app displays smoke and flow levels through graphical indicators and numerical values updated in real time. This allows monitoring of the operational behaviour of each aspirating line, identification of potential anomalies, and analysis of parameter trends before they evolve into alarm conditions.



Programming

The Programming section provides access to first-level configuration directly from the app. It enables adjustments to main operating parameters and the management of functional settings without the need to immediately resort to the full software suite. This allows faster on-site intervention and enhances flexibility in the operational management of the device.

Once all changes have been completed, the app enables the configuration to be written and applied directly to the device, synchronizing FA100 with the Cloud.

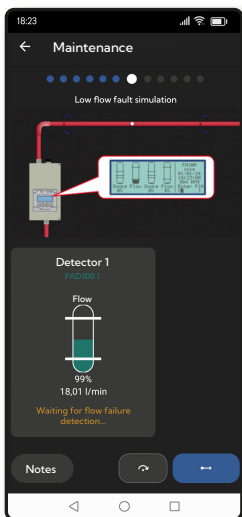


Event Log and Test Reports

The Event Log collects and organizes all events generated by the device in chronological order, including alarms, faults, status changes and performed operations.

The "Checklists" section allows verification and maintenance reports to be generated and archived automatically in accordance with the relevant standards. Once the procedures are completed, the documentation is generated and immediately made available in the Cloud.

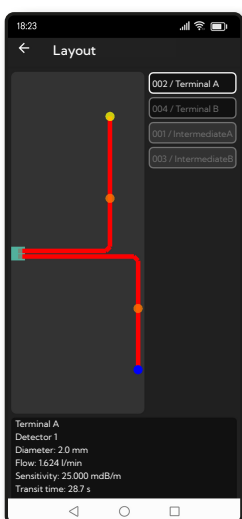
Together, these two areas ensure historical tracking, regulatory compliance and always-accessible documentation support.



Maintenance and Commissioning

The Periodic Maintenance and Commissioning section enables the management of commissioning operations and periodic maintenance activities through guided workflows.

New tasks can be created in just a few steps, distinguishing between first-time installation and subsequent interventions. Each operation generates a dedicated report directly linked to the checklist used. The report is automatically generated in PDF format and archived in the Cloud, ensuring complete traceability and always-accessible documentation.



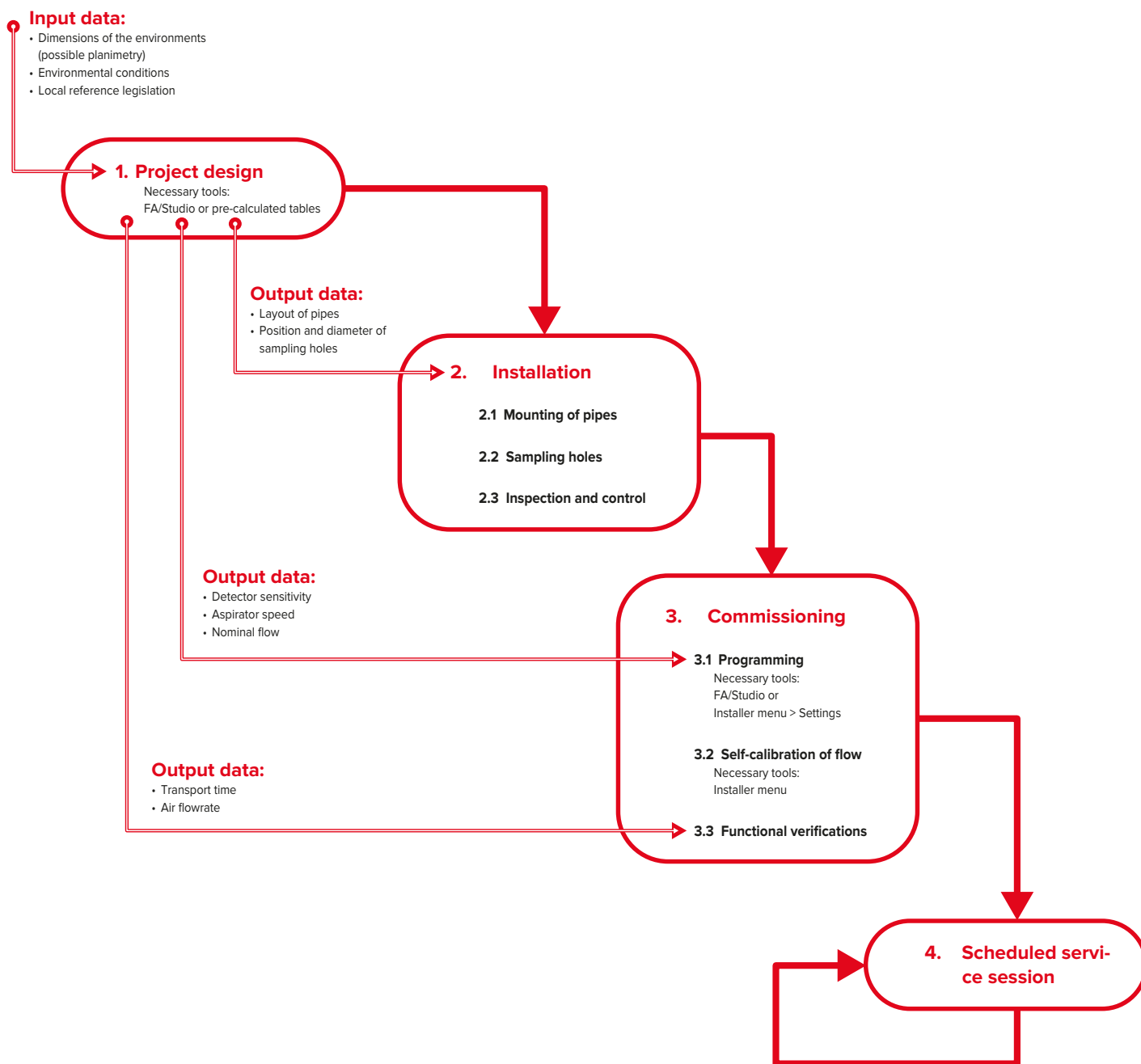
Layout

The Layout section allows viewing of the 2D CAD drawing exported from FA/STUDIO. It is possible to navigate the floor plan, zoom in, and inspect the pipe network and drilling points. This supports both installation and maintenance, offering a clear and immediate overview of the system configuration.

Chapter 8 Plant engineering

Building an aspirating smoke detection system requires the completion of four basic steps:

1. project design
2. installation
3. commissioning
4. scheduled service



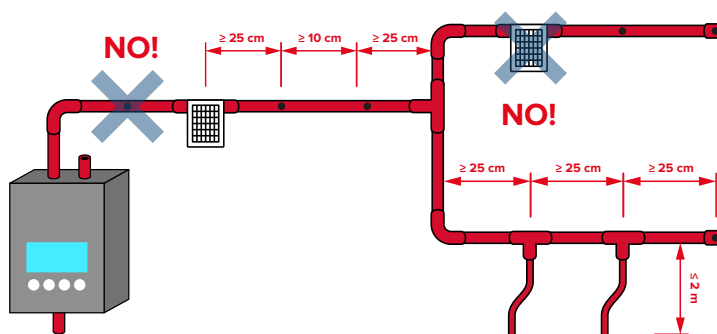
8.1 Project

In the design phase of an aspirating smoke detection system, it is first of all necessary to identify the class of sensitivity to be applied according to the type of environment to be protected (see "*Detection classes*").

The configuration parameters of the aspirating system, such as the diameter of the sampling holes, the detection sensitivity, the aspirating speed, etc., can be calculated by means of the FA/STUDIO software or the Inim Fire App or can be determined using the pre-calculated tables (refer to the appropriate manual).

Whatever the design method, the following constraints must in all cases be respected:

- The total length of the aspirating network can be at most 160 m.
In the case of the FA100 device two detector modules are installed, the overall length is given by the sum of the pipes lengths of each detector module.
- The maximum distance of a sample hole from the FA100 device is 100m.
- The piping system can have a maximum of 4 branches for each detection module.
- The maximum length of the exhaust pipe is 10m.
To reduce the noise of the exhaust it is advisable to connect a pipe of a least 50cm.
- The sampling holes must be positioned at least 25cm from the system parts such as:
 - bends (SABE300250RS)
 - joint sleeves (SASO100250RS)
 - T-fittings (SATE400250RS)
 - capillary kit (CAPKIT2510SR)
 - anti-dust filter (504F075ABS)
 - condensate trap (WT025)
 - etc.
- The minimum distance between sampling holes is 10cm.
- The capillary sampling kits (CAPKIT2510SR) must be spaced apart from each other and from the other parts of the system by at least 25cm.
The maximum length of the capillary pipe is 2m.
- The T-fittings (SATE400250RS) must be spaced apart from each other and from the other parts of the system by at least 25cm.
- Only one dust filter (504F075ABS) and one condensate trap (WT025) can be used for each detector module.
The maximum distance of these components from the FA100 device is 2m. Sampling holes must not be positioned in the section of the pipe between the FA100 device and the dust filter or the condensate trap.



Sampling holes

The maximum number of sampling holes that can be drilled in the pipes depends on the sensitivity class chosen:

Sensitivity class	Number of holes
A	8
B	18
C	51

To define the coverage area of a sampling hole, the maximum number of holes that can be used in an area and their positioning (spacing, height, etc.) reference must be made to the local legislation in force.

Test point

A "Test point" is a hole that remains closed during the normal operation of the system and is only opened during testing. The use of this hole should be planned when the sampling holes are not accessible for the test.

Such hole must be declared during the programming phase (exclusively through Previdia/STUDIO software). This is not considered in the calculation of flow rates nor in optimization algorithms. However, during the calculation, its transport time is updated. During the testing phase, this time will need to be compared with the measured time.

In the case of a pipe end, the "Test point" hole can be equipped with the accessory cap (TP025C).



Bends, joints and fittings

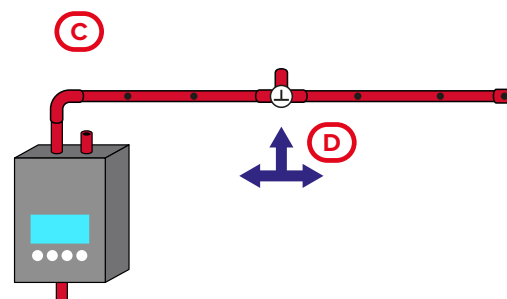
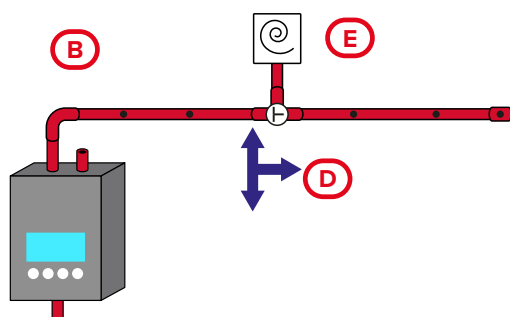
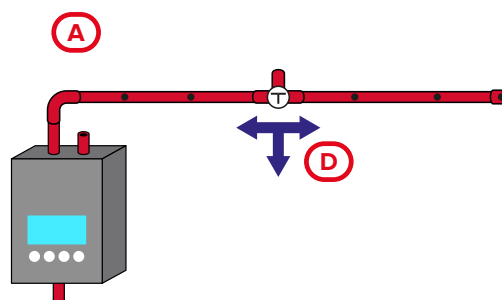


Each bend or T-junction introduces a change in the direction of the intake air flow and therefore their number must be limited as much as possible.

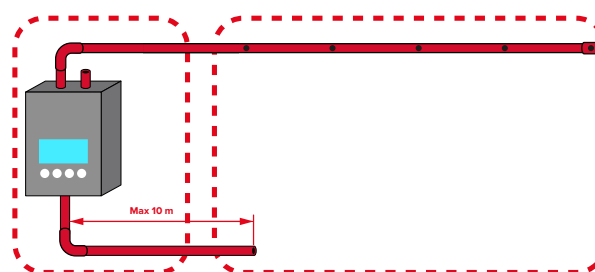
During the design phase, in order to simplify the correct maintenance and cleaning of the pipes, the system must include the appropriate accessories for the temporary removal of part of the pipes, such as the inspectable fittings (SAUN800250RS) and the three-way valves (2510025).

Below are some examples of use of the three-way valve (2510025):

[A]	Normal operation
[B]	Service: pipe cleaning
[C]	Service: test high flow fault
[D]	Valve position/Air flow
[E]	Aspirator



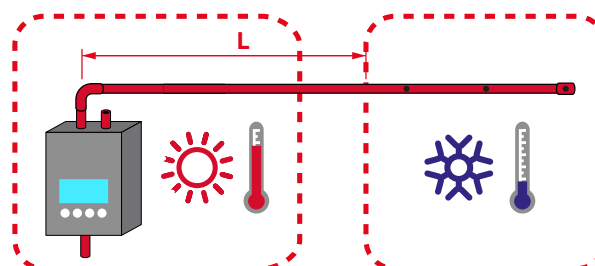
Separate environments



Care should be taken in cases where the FA100 device is installed in a separate environment from that protected (environment where the sampling holes are located).

If there is any possibility of a pressure difference between the two environments, it is necessary to provide for the return of the air from the exhaust to the protected room.

Temperature exchanger



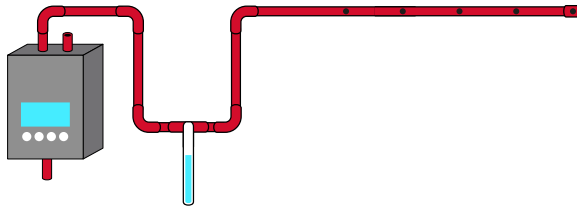
In case of separate environments with a strong thermal excursion, the planner must foresee that the intake air temperature returns within a predefined range before it is analyzed, ensuring optimal conditions for the measurement. For FA100, temperature lower than -10°C or higher than 50°C are not acceptable.

Heat exchange occurs through conduction, convection, or radiation. The pipe transfers heat to the air through contact with its walls, exchange with the surrounding environment, and the absorption or dissipation of heat by thermal radiation.

The length of the sampling pipe must therefore be appropriately sized, from the exit of the sampling environment to the arrival at the detector, if located in an environment with a different temperature.

The FA/STUDIO software includes a *tool for calculating* this length.

Condensation



In environments with particular conditions of humidity or high temperature differences which predict the formation of condensation in the pipes, it is necessary to install a condensate trap (WT025) in the immediate vicinity of the FA100 device.

To eliminate the possibility that the condensate can reach the detection modules, the condensate trap must be installed at a lower height than the last section of pipe connected to the FA100 device.

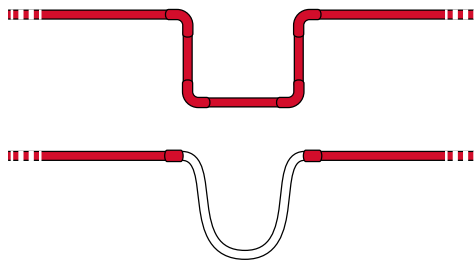
Anti-dust filter



In the event of a high presence of dust in the environment, the use of the dust filter (504F075ABS) must be taken into consideration.

The installation must be planned before the sampled air reaches the FA100 device.

Expansion joints



In systems consisting of long linear sections, installed in environments where there are significant temperature variations, the effects of thermal expansion of the pipes must be taken into consideration.

To compensate for these variations in length, it is advisable to expect expansion joints, i.e. extensions made with the standard pipe or with sections of flexible pipe (17250019050) and adjustable telescope (GC025) or sliding (MS025) joints.

To determine the distance between two expansion joints, it must be considered that the expansion coefficient of one meter of ABS TUBOABS0250M pipe is approximately equal to 0.1 mm / °C.

8.1.1

Use of a second FAD100



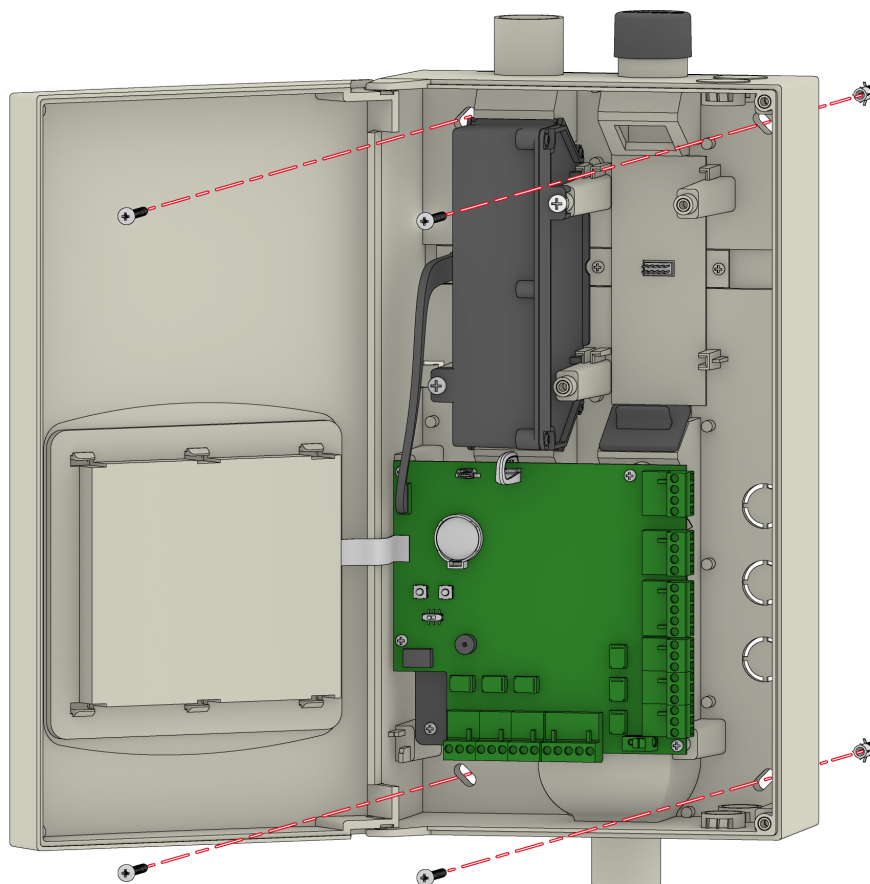
The FA100 can house a second FAD100 detector module (*Description of parts, [N]*) that offers the designer the possibility of having two protected areas, with the relative signalling clearly distinct.

During the programming phase it will be possible to combine these signals in order to process the output signal to the fire control panel.

However, the piping system of one detector must remain separate and independent from the system relating to the other detector and there must be no fittings or joints between the two systems.

In the case that one of the two detectors is no longer used, it must be disabled, removed from the device and end caps must be reinserted in the vicinity of the appropriate place (*Description of parts, [O]*).

8.2 Installation



Following the design of the aspirating smoke detection system it is possible to know which elements are required and where they are to be installed:

1. Mount the FA100 device.
These must be fitted to a solid surface by means the screw locations on the back of the box (*Description of parts, [K]*). The wall plugs and anchor screws required for fitting are not supplied.
2. If required, insert optional modules (second FAD100 detection module , FA100-WIFI Wi-Fi interface board or FA100-LAN Ethernet interface board).
For the insertion of the FAD100 module in the appropriate housing (*Description of parts, [N]*) it is first necessary to remove the fitted caps (*Description of parts, [O]*).
If the module is not required, check that the caps are properly fitted.

Attention!

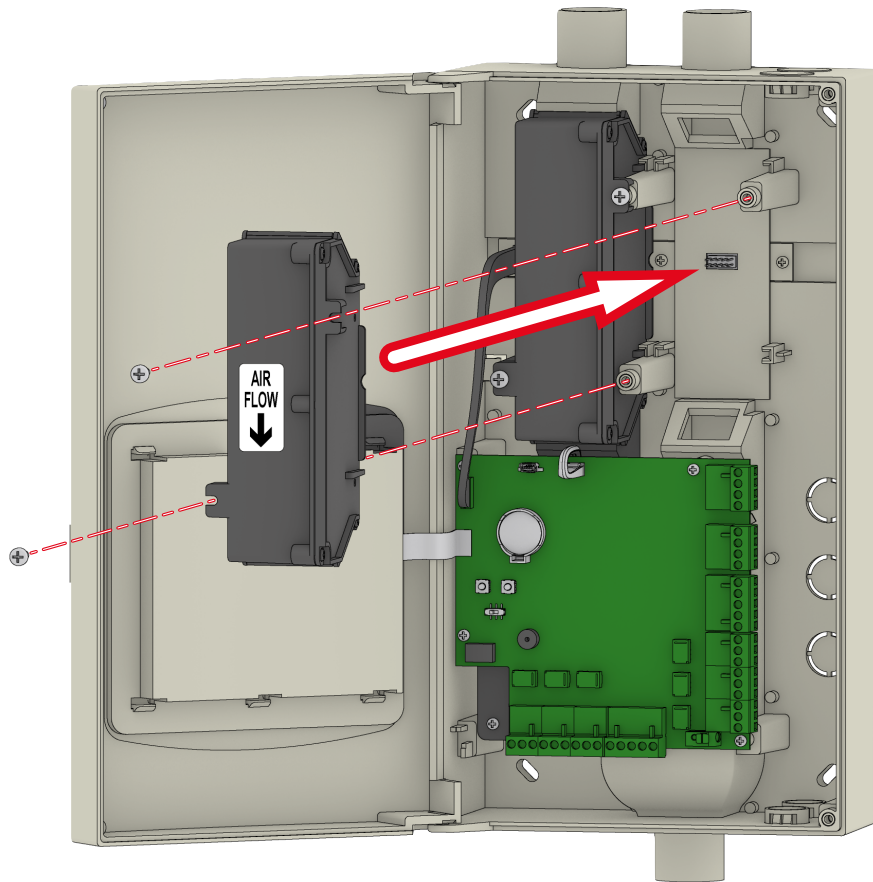
The detector modules and the Wi-Fi or Ethernet interface board cannot be inserted or removed when the FA100 device is powered.

3. Pull the cables through the appropriate holes (*Description of parts, [D]**Description of parts, [L]*) and complete the connections.
The use of 20 mm waterproof cable glands is required (not supplied by Inim Electronics).
4. Remove the insulating tab on the CR2032 battery (*Description of the PCB, [B]*).
5. Install the aspiration system components.
6. Check the system.

The FA100 device and any accessory components that require regular maintenance, such as the dust filter (504F075ABS) or the condensate trap (WT025), must be installed in an easily accessible place.

The FA100 device and the last section of the inlet pipes must be positioned away from heat sources and direct sunlight.

8.2.1 Installation of a second FAD100



The FAD100 detector modules cannot be inserted or removed when the FA100 device is powered.

For the insertion of the FAD100 module in the appropriate housing (*Description of parts, [N]*) it is first necessary to remove the fitted caps (*Description of parts, [O]*).

Use only the screws provided in the package.

Enabling or disabling of a FAD100 detector module can be carried out from the installer menu (Settings, Detectors) or by means of the FA/STUDIO software.

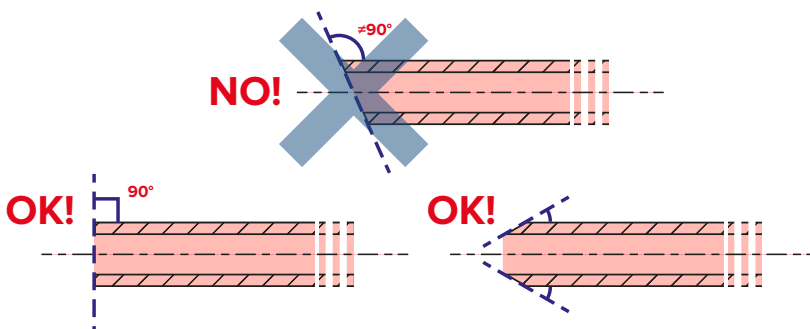
Refer to the guide attached to the FAD100 module package.

8.2.2 Mounting the sampling pipes



The aspiration pipes must be attached securely to the walls by means of the appropriate pipe clips (STS25REDK).

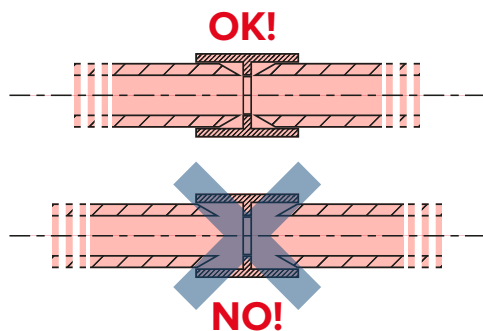
Attachment must be firm and it is recommended to place a pipe clip every 1.5 m.



The cutting of ABS pipes must be done perpendicular to the longitudinal axis.

It is also advisable to produce a flaring at the end of the pipe which allows for optimal insertion in the fitting placements (joint sleeves, elbows, T-fittings, etc.).

To obtain a precise cut and to avoid chipping, the use of a pipe cutter is recommended. By means of this tool it is also possible to obtain the flaring useful during the insertion process.



The insertion of the pipes into their locations must be done thoroughly, ensuring the pipe penetrates as much as possible.

Note

The pipe and fittings used for the aspirating pipe system must comply with requirements of Class 1131 according to EN 61386-1 standard.



In order to guarantee that the aspiration system pipes are perfectly sealed, the connection between the pipes and the fittings must be carried out using the special sealant glue available in packages of 250 ml (SGLUEN0250) or 500 ml (SGLUEN0500).

To simplify maintenance and possible replacement operations, the final section of the pipeline connected to the 1 and 2 aspiration pipe fitting (*Description of parts, [H], [I]*) and to the exhaust pipe fitting (*Description of parts, [J]*) of the FA100 device must not be glued.

8.2.3

Installation of the 504F075ABS filter

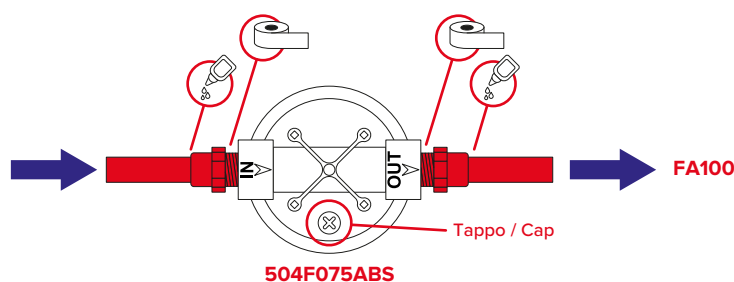
The 504F075ABS should be installed along the sampling pipe of aspirating smoke detection systems, in the vicinity of the detector inlet.

The maximum distance of the filter from the FA100 device is 2 m.

Sampling holes must not be made in the section of piping between the FA100 device and the filter.

Note

Protect from direct sunlight.

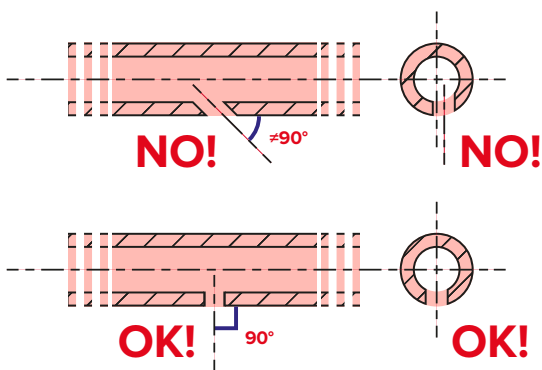


Respect the direction of the air flow indicated by the arrows positioned near the inlet mouth (marked "IN", aspirating system side) and the outlet mouth (marked "OUT", aspirating smoke detector side).

To seal the fittings, use PTFE (Teflon) tape on the threaded side and SGLUEN0250 / SGLUEN0500 glue on the piping side.

Ensure that the cap of the pressure gauge is well tightened (turn completely clockwise). Refer to the instruction guide inside the 504F075ABS filter package.

8.2.4 Sampling holes



Sampling holes can be drilled directly along the pipeline.

These holes must be made perpendicular to the axis and in the direction of the radius of the pipe section.

It is necessary to carefully remove any shavings or other residue caused by work.

The diameter and position of the sampling holes can be calculated by means of the FA/STUDIO software or they can be determined using the pre-calculated tables (refer to the appropriate manual).

The sampling holes must be positioned away from strong air currents such as, for example, those generated by air vents.



The identification of the sampling holes along the pipes can be made easier by using the "Aspirating point" labels (LABEL23X10).



Capillary kits (CAPKIT2510SR) can be used to dislocate the sampling point with respect to the aspiration line.

Several examples of application are:

- need to conceal the pipeline inside a false ceiling or similar
- protection of the gaps between ceiling beams
- surveillance of an object (electrical panel, rack of electronic devices, etc.).

In these cases, the sampling holes must be made in the centre of the terminal of the capillary kit.

It is necessary to carefully remove any shavings or other residue caused by work.

8.2.5 Inspection and verification

Once the installation of the aspirating smoke detection system has been completed, it is necessary to carry out a complete check to verify the correct laying of the pipes, the size, position and labeling of the sampling holes and the full compliance of the system with the design and local reference legislation.

During this phase it is advisable to remove any shavings or other residue remaining after work when installing the system or when connecting an aspirator for inspection.

If this is not possible, it is recommended that you leave the device in operating mode for 2 days, then clean the filter meshes as described in the "*Cleaning of the FAD100FILTER filter meshes*" paragraph.

8.3 Commissioning

Once the installation of the aspirating system has been completed, you can proceed with commissioning.

This involves verifying that the FA100 device is installed and functioning properly as well as the optional modules required by the project (second FAD100 detection module, FA100-WIFI Wi-Fi interface board, FA100-LAN Ethernet interface board).

If the FA100 device is connected to the Inim Cloud Fire service, all the commissioning procedures described below can be supported via the dedicated function of the Inim Fire app.



8.3.1 Programming

During the device programming phase it is necessary to set the parameters relating to:

- detection class
- sensitivity
- nominal flow
- aspirator speed

The programming can be carried out via the installer menu (see "*Settings*") or via the FA/STUDIO software.

When using the software, it is necessary to connect the PC in use to the USB socket on the PCB board (*Description of the PCB, [A]*).

Note

Use the USB connection cable provided with the FA100.

At the end of the programming phase, remove the USB cable and close the box cover.

8.3.2 Auto-calibration of flow

1. Wait 15 minutes for the detector modules to complete initialisation.
2. Proceed with the auto-calibration of the nominal airflow phase.
This operation can be performed via the Inim Fire or directly from the panel:

Installer PIN code, Main menu, Settings, Detectors

3. In this section, select the first detector then go to *Auto!*, press "OK" and wait for the operation to finish.
4. If the second detector module is also installed, move up the screen within the same section until selected, then go back and press "OK" on *Auto!* to achieve auto-calibration on it.
5. Compare the nominal flow value obtained with that defined during the system design phase. If the values deviate by 20% or more, the speed of the aspirator can be changed (up to a maximum of ± 1000 RPM) and the auto-calibration operations repeated.
6. Go to *Save!* and press "OK" to save the nominal flow values determined by the auto-calibration operation.

At the end of this phase an air flow measurement that falls within the fault thresholds must be obtained. If it is not so, it will be necessary to repeat the operations described in paragraph "*Inspection and verification*".

8.3.3 Functional verification

Air flow checking

Check that the FA100 device does not signal the presence of faults, if so, close a number of sampling holes in such a way as to reduce the intake air flow by at least 20%.

At this point, check that the FA100 device detects the fault and correctly reports it to the fire control panel.

Reset the fault then open the pipeline at a suitable inspection point and check that the increase of 20% or more of the flow is detected by the FA100 device and that the fault signal correctly reaches the fire control panel.

Signalling of airflow faults (high or low) can take up to 300 seconds.

Smoke detection test

Once the flow fault has been restored, it is possible to proceed with the smoke detection test in correspondence of the sampling holes at the end of each branch of the aspirating system.

For this test the use of a smoke-generating wick is recommended, generally used to search for air infiltrations or leaks.

Smoke generated in the proximity of the sampling hole must be detected by the FA100 device and the signalling must be sent to the fire control panel.

The transport time required to transfer the aerosol from a hole to the FA100 device must be noted and compared with the project data, whether this is a sampling hole or a hole used as a "Test point".

The maximum acceptable transport time is equal to the expected time with an increase of 20%, plus 5 seconds.

At the end of the operations, close the box cover using the appropriate screws.

8.4 Scheduled service

In order to maintain the efficiency of the aspirating smoke detection system, it is recommended to carry out a series of checks and service operations every six months.

The frequency of these maintenance sessions must be increased in the case of installations in dusty environments, with frequent changes in temperature or with a high level of humidity.

Scheduled service involves the operations described below (possibly in the order indicated):

- Make sure the operations on the FA100 aspirating system described below do not lead to any false alarm/fault signals on the fire detection system (activation of visual/audible alarms, blocking, etc.)
- Check for any active alarm or fault signals on the FA100 interface that are reported on the fire control panel.
- Check the functioning of the signalling LEDs on the front of the FA100 (long press the "OK" button).
- Check the events log for any alarm or fault messages. It is also recommended to read the historical data (data log) with the FA/STUDIO software to check for any critical issues (obscuration or flow values close to the alarm/fault thresholds).
- Remove the power-supply of the FA100 device.
- Clean any dust filters and discharge any condensate traps present in the aspiration system.
- Remove detection modules from their housings; remove and clean the filter meshes (refer to "*Cleaning of the FAD100FILTER filter meshes*").
- Clean the pipes by connecting an aspirator to the system through inspectable joints or suitably positioned three-way valves. If these parts are not present in the system, it is possible to draw air through the inlet manifold of the FA100 device with the detector modules removed.
- Reassemble the meshes and then insert the detector modules back into their housings. If the second detector module is not being used, check that the removable caps are inserted securely.
- Switch on the FA100 device, wait 15 minutes for the detector modules to complete initialisation, then proceed with the auto-calibration process of the nominal air flow and the functionality checks as described in the paragraphs relating to commissioning.

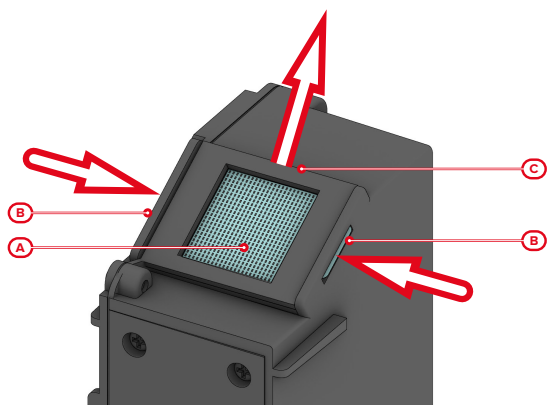
If it is necessary to carry out "fire tests", the filter meshes must be cleaned once the tests of each sensitivity class have been executed.

If the FA100 device is connected to the Inim Cloud Fire service, all the maintenance procedures described can be supported via the dedicated function of the Inim Fire app.



8.4.1 Cleaning of the FAD100FILTER filter meshes

The complete cleaning of the filter meshes requires their removal from the housing.



The removal of the FAD100FILTER filter meshes ([A]) must be carried out by pressing on their tabs ([B]) and by unthreading through the appropriate opening ([C]).

For the cleaning process, the use of cans of "compressed air" normally used for cleaning electronic devices is recommended. It is recommended to hold the can nozzle approximately 5cm from the mesh.

If necessary, use a clean brush with soft bristles.

If it is not possible to clean the filters completely or if they are damaged, replace them.

A high quantity of dust or dirt on the meshes, or the presence of a contamination fault, suggests the need to clean the interior of the detector module (sampling chamber).

For this kind of intervention also, the use of cans of "compressed air" is recommended. Holding the can nozzle approximately 5cm from the inlet/outlet vents, spray air into the detector module.

Appendix A Accessories

Accessories for FA100

Code	description
FAD100	Detector module
FAD100FILTER	Metal mesh with gasket
FA100-WIFI	Wi-Fi interface module
FA100-LAN	Ethernet interface module

Accessories for aspirating systems

Code	description	dimensions	package
TUBOABS0250M	Pipe	internal Ø 21 mm external Ø 25mm 3m bar	25 bars
17250019050	Flexible transparent spiral pipe	external Ø 25mm	10mt roll
2510025	3-way pvc/epdm ball valve for pipes	for Ø 25mm pipe	-
4084ABS	Cartridge filter for filter holder 504F075ABS	plastic mesh, 50 µm filtration	-
4134ABS		25 µm filtration	-
4136ABS		10 µm filtration	-
504F075ABS	Filter holder complete with AAD12025CRS fittings and 4084ABS cartridge.	3/4"G threaded connections	-
AAD12025CRS	Male/Female fitting for 504F075ABS filter holder	from 3/4"G to 25 mm	-
CAPKIT2510SR	Kit for the creation of a sampling capillary comprising:	-	-
	T-piece	for Ø 25mm pipe with Ø 10mm pipe outlet	-
	1 bulkhead	from 3/8"G to 28mm, length 35mm, for Ø 10mm pipe	-
	1 gasket	from 3/8"G	-
GC025	Telescope joint	for Ø 25mm pipe	-
LABEL23X10	Sampling hole identification labels with written "ASPIRATING POINT"	external Ø 23mm, Ø 10mm hole	200 pack roll
MPE1008025M-R	Red flexible pipe for sampling capillaries	external Ø 10mm	25Mt roll
MS025	Sliding sleeve	for Ø 25mm pipe, two "O ring" gaskets, total length 93 mm, distance between the two gaskets 67mm	-
SABE300250RS	90° bend	for Ø 25mm pipe (large radius)	packs of 10
SACA700250RS	Pipe end cap	for Ø 25mm pipe	packs of 10
SAEY500250RS	45° Elbow	for Ø 25mm pipe	packs of 10
SASO100250RS	Coupling sleeve	for Ø 25mm pipe	packs of 10
SATE400250RS	T-piece	for Ø 25mm pipe	packs of 10
SAUN800250RS	Openable joint sleeve	for Ø 25mm pipe	packs of 10
SGLUEN0250	Sealing glue	-	250ml
STS25REDK	Hose clip	for Ø 25mm pipe	packs of 50
TP025C	Test point	Cap for Ø 25mm pipe with OR	-
WT025	Condensate trap for particularly cold environments	-	-

Disposal of the product



Informative notice regarding the disposal of electrical and electronic equipment (applicable in countries with differentiated waste collection systems)

■ The crossed-out bin symbol on the equipment or on its packaging indicates that the product must be disposed of correctly at the end of its working life and should never be disposed of together with general household waste. The user, therefore, must take the equipment that has reached the end of its working life to the appropriate civic amenities site designated to the differentiated collection of electrical and electronic waste. As an alternative to the autonomous-management of electrical and electronic waste, you can hand over the equipment you wish to dispose of to a dealer when purchasing new equipment of the same type. You are also entitled to convey for disposal small electronic-waste products with dimensions of less than 25cm to the premises of electronic retail outlets with sales areas of at least 400m², free of charge and without any obligation to buy. Appropriate differentiated waste collection for the subsequent recycling of the discarded equipment, its treatment and its environmentally compatible disposal helps to avoid possible negative effects on the environment and on health and favours the re-use and/or recycling of the materials it is made of.



Information about disposal of batteries and accumulators (applicable in Countries with separate collection systems)

This marking on batteries and/or their manual and/or their packaging, indicates that batteries of this products, at the end of their working life, should not be disposed of as unsorted municipal waste, but must be object of a separate collection. Where marked, the chemical symbols Hg, Cd o Pb indicate that the battery contains mercury, cadmium or lead above the reference levels of the directive 2006/66/EC. If batteries are not properly disposed of, these substances, together with other ones contained, can cause harm to human health and to the environment. To protect human health and the environment, to facilitate treatment and recycling of materials, separate batteries from other kind of waste and use the collection scheme stated in your area, in accordance to current laws. Before disposing of the above, it's appropriate to remove them from their holders avoiding to damage them or causing short circuits.



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ISO 9001 Quality Management
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